

# STEP BITS

## Kwik Stepper® Step Bits



- Unique split-tip design penetrates through steel faster.
- Resists walking or skidding, even on round surfaces.
- Balanced, double-flute construction requires less pressure, does the work for you.
- Designed and manufactured in USA.

CAT. NO.	UPC NO.	DESCRIPTION
35884	35884	Kwik Stepper® Step Bit Kit
03607	03607	Kwik Stepper® Step Bit Kit

SPECIFICATIONS	
<b>Hole Sizes</b>	From 1/8" through 1-3/8" (3.2 - 34.9 mm)
<b>Capacity</b>	Cut up through 3/8" (9.5 mm) mild steel, copper, brass, aluminum, wood, plastic and laminates

CAT. NO.	UPC NO.	DESCRIPTION	03607	35884
34401	34401	1/2" Multi-Hole Step Bit	•	•
34403	34403	7/8" Multi-Hole Step Bit	•	•
30008	30008	1-1/8" Multi-Hole Step Bit	•	•
35936	35936	Plastic Case	•	•

Single-hole bits are designed to drill one indicated hole size through a series of steps from bit tip to full size.

Multi-hole bits allow you to drill a hole in any of the stated diameters.

												METRIC
	1/2" (12.7 mm) Single-Hole Step Bit	1/2" (12.7 mm) Multi-Hole Step Bit	1/2" (12.7 mm) Multi-Hole Step Bit	13/16" (20.6 mm) Multi-Hole Step Bit	7/8" (22.2 mm) Single-Hole Step Bit	7/8" (22.2 mm) Multi-Hole Step Bit	1-1/8" Electrician's Step Bit	1-3/8" (34.9 mm) Multi-Hole Step Bit	9.7 mm (.382") Multi-Hole Step Bit	30.5 mm (1.201") Multi-Hole Step Bit	32.5 mm (1.280")	

SIZE		CAT./UPC NO.										
INCHES	mm	34410	34401	36402	30005	34411	34403	30008	36414	36018	36020	36022
1/8	3.2		✓									
5/32"	4.0		✓									
3/16"	4.8		✓	✓	✓		✓					
7/32"	5.6		✓									
1/4"	6.4		✓	✓	✓		✓					
9/32"	7.1		✓									
5/16"	7.9		✓	✓	✓		✓					
11/32"	8.7		✓									
3/8"	9.5		✓	✓	✓		✓					
0.382"	9.7										✓	
13/32"	10.3		✓									
7/16"	11.1		✓	✓	✓		✓					
15/32"	11.9		✓									
0.492"	12.5										✓ Pg-7	
1/2"	12.7	✓	✓	✓	✓		✓	✓				
9/16"	14.3				✓		✓					
0.598"	15.2										✓ Pg-9	
5/8"	15.9				✓		✓					
0.638"	16.2											✓ ISO-16
11/16"	17.5				✓		✓					
0.732"	18.6										✓ Pg-11	
3/4"	19.1				✓		✓					
0.803"	20.4										✓ Pg-13	✓ ISO-20
13/16"	20.6				✓		✓					
7/8"	22.2					✓	✓	✓	✓			
0.886"	22.5										✓ Pg-16	
1.00"	25.4											✓ ISO-25
1.114"	28.3										✓ Pg-21	
1-1/8"	28.6							✓	✓			
1.201"	30.5								✓			
1-7/32"	31.0								✓			
1-1/4"	31.8								✓			
1.280"	32.5											✓ ISO-32
1-3/8"	34.9								✓			
Overall Length		1-7/8" (47.6 mm)	3-3/8" (85.7 mm)	3-7/16" (87.3 mm)	3-7/16" (87.3 mm)	2-7/16" (61.9 mm)	3-9/16" (90.5 mm)	2-15/16" (74.6 mm)	3-1/8" (79.4 mm)	1-7/8" (47.6 mm)	3-3/4" (95.3 mm)	3-3/8" (85.7 mm)
Minimum		3/8"	3/8"	3/8"	3/8"	3/8"	3/8"	3/8"	3/8"	3/8"	3/8"	3/8"
Chuck Size		(9.5 mm)	(9.5 mm)	(9.5 mm)	(9.5 mm)	(9.5 mm)	(9.5 mm)	(9.5 mm)	(9.5 mm)	(9.5 mm)	(9.5 mm)	(9.5 mm)
Maximum Material Thickness		10 gauge (3.5 mm)	10 gauge (3.5 mm)	3/8" (9.5 mm)	10 gauge (3.5 mm)	10 gauge (3.5 mm)	10 gauge (3.5 mm)	10 gauge (3.5 mm)	10 gauge (3.5 mm)	10 gauge (3.5 mm)	1/4" (6.4 mm)	1/4" (6.4 mm)
Bit Extension		901	901	901	901	—	—	—	—	901	—	—